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The National Masonry range



Product Disclaimer

Concrete Blocks, Bricks, Pavers and Retaining Wall products supplied by National Masonry are manufactured using raw materials that inherently vary in nature. Whilst all effort is made to produce uniformity in our range of products, variation in colour, texture, and finish can be present. The dimensional characteristics of all products are nominal and variations in length, height, and width can occur from unit to unit which needs to be taken into consideration when installing these products.

About National Masonry

The National Masonry story began with the acquisition of Boral Masonry's Mackay operation in April 2012 and continues to grow with the acquisition of Boral Masonry's South Queensland and Victorian operation in January 2013. National Masonry retains the heritage of expertise and industry credentials and combine these with the flexibility and innovative foresight of an independent privately owned company. Our customers will benefit from dealing with the same great people, same great products and services, and a new vision for the future.

National Masonry, the new benchmark in Masonry.











* Colour swatches are an indication of colour only. We recommend you should sight product prior to purchase as variation to print can occur.

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Paving

Walling

When it comes to walls, National Masonry's range delivers a mix of style, structure and functionality. From beautiful residential walling to commercial products, National Masonry's range of walling products offer a complete solution that can overcome even the most challenging sites. National Masonry's variety of textured surfaces, patterns and colours can give your next project everything from a light airbrush to an extreme makeover.

Overflowing with inspiration and creative ideas, this brochure will take you on a journey through what your outdoor space could look like.

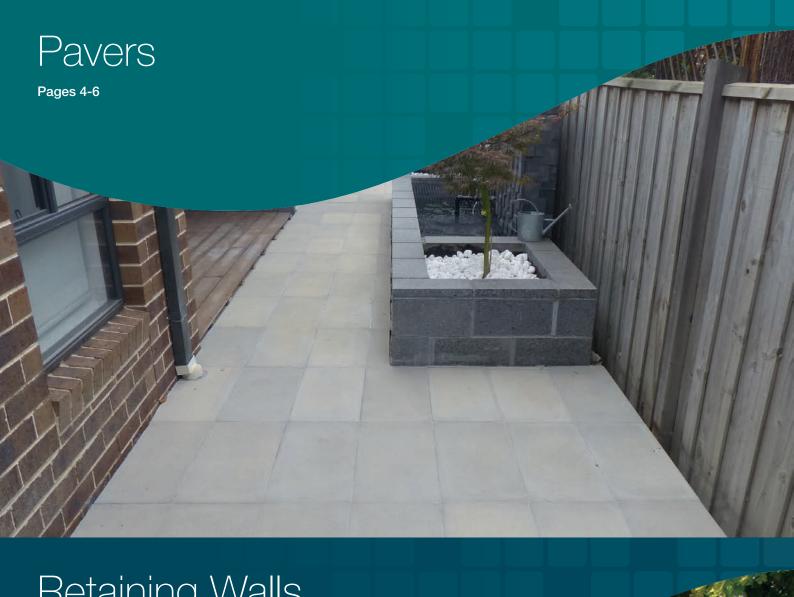
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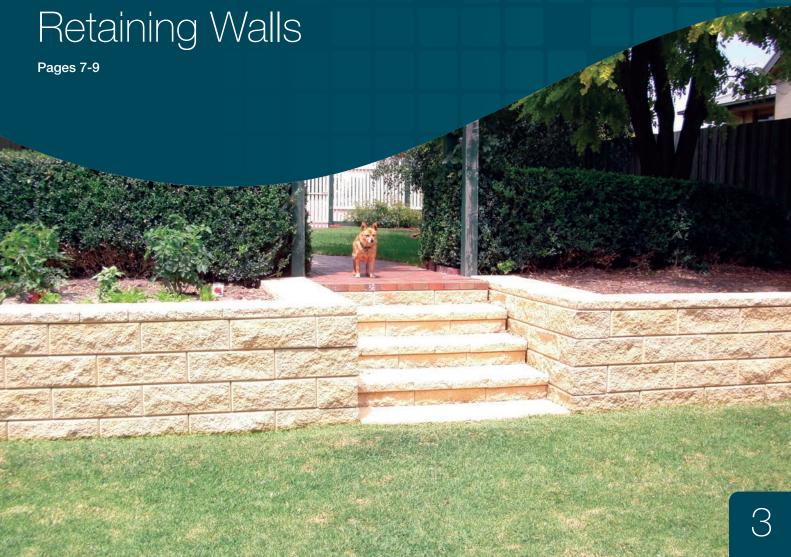
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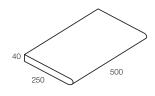
Sorrentino Stone™

Coastally Inspired, Sorrentino Stone looks like its sounds - richly textured for less slip resistance resulting in a stunning ground effect that will turn heads.



Standard

4 units per m².



Bullnose

2 units per LM.



Pedestrian (paths, patios, courtyards).



*These pavers are not suitable for driveways unless adhered to a suitable concrete slab with an approved adhesive or wet bed method.







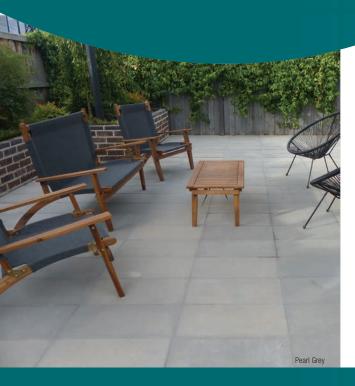
Sandstone





Bellarine Stone

A high-end look and feel, supported with the highest quality in wet cast paving techniques.



Recommended for:

Pedestrian (paths, patios, courtyards).



Exposure Grade

*These pavers are not suitable for driveways unless adhered to a suitable concrete slab with an approved adhesive or wet bed method.

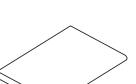


500



Bluemetal

Sandstock





Pearl Grey

Bellarine 500 x 500

Note: 3-4 week lead time on bullnoses*

Bellarine 600 x 300 5.55 units per m².

4 units per m².

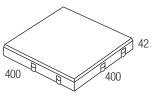
Bullnose 500 x 350

2 units per LM.

Esplanade™

This large, square format paving range features simple, clean lines to enhance everyday living.





400 Standard 6.25 units per m²

Recommended for:

Pedestrian (paths, patios, courtyards).







Charcoal



Sand

Platinum

Arenapave[™], Patiopave[™] & Urbanpave[™]

Standard small format pavers are a practical, affordable, and versatile choice offering easy installation and maintenance

Recommended for:

Pedestrian (paths, patios, courtyards).









Arenapave™2 bevel 25 units per m²



Patiopave™
Square edge
13.5 units per m²









Sahara

Charcoal

hara Sandune

Urbanpave™

2 bevel 50 units per m²

Note: Clinker Red not available in Urbanpave™

Lead times apply for Clinker Red. Contact National Masonry customer service for more information

Grasspave™

Also known as permeable paving. Perfect for driveways, walkways and garden applications. Commercially, Grasspavers can be used anywhere high vehicular traffic can be expected, such as parking lots, construction sites or anywhere soil or grass erosion can occur.

390

Grasspave™

Units per sq metre: 6.57 Units per Pallet: 90 Weight per unit (Kg): 17.04

Other common uses include:

- trails
- · emergency access paths
- · golf cart paths
- · sewer access roads
- · barn flooring
- drainage channels
- parking lots

Recommended for:

Residential Driveways, Caravan Parking, Boat Parking, Erosion Control







Charcoal

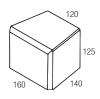
Natural



WedgeBLOK™

The exciting NEW smooth faced WedgeBLOK[™] garden edging block is friendly to whipper snipper cords, beautifully finished with crisp modern chamfers and flexible enough to handle any style of edging.





Standard unit

Recommended for:

Max. wall height Straight walls 500mm

Curved walls





Charcoal

Sand



Gardenwall®

A versatile wall with a straight and curved splitface suitable for both straight and curved walls, this is a simple system to install where one block fits all.



Recommended for:

Max. wall height Straight walls Curved walls

1000mm







Portstone

Standard unit



Hawkesbury Yellow



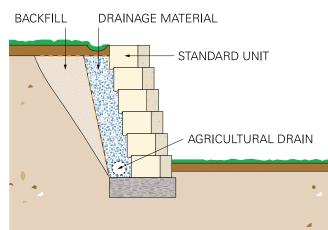
Straight Face

Charcoal

Paperbark

Typical cross section

Please note: Backfill should be no higher than the top of the retaining wall.





Modernstone™

This refined range with a sharp splitface is ideal for creating smart contemporary lines. Practical and easy to install, this highly adaptable range can be used for curves, corners and steps

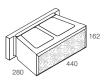




Standard Unit



Corner unit



Grande unit



Recommended for:

Max. wall height 990mm
Straight walls
✓
Curved walls
Corners
✓
Steps



Charcoal



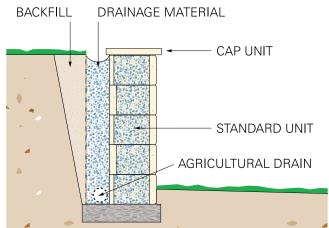
Hawkesbury Yellow



Portstone

Typical cross section

Please note: Backfill should be no higher than the top of the retaining wall.



Pavers

Туре	Colour selection	Application	No per tonne	Units per sq metre	Units per pallet	Weight per unit (kg)	Туре	Colour selection	Application	No per tonne	Units per sq metre	Units per pallet	Weight per unit (kg)	
Sorrentino Stone™						Urbanpav	′ e™							
500x500x40	Charcoal,	Å	55	4	60	18	200x100x50 (2 bevel)	Charcoal, Sandune, Sahara	Ť	455	50	750	2.2	
Bullnose 500x250x40	Mist, Sandstone	"	111	2 (per lineal	96	96 9	Arenapav	e [™]						
60 500				metre)			200x200x40 (2 bevel)	Charcoal, Clinker Red, Sahara,	"	285	25	450	3.5	
Bellarine Stone							200 200 40	Sandune						
600x300		•					Patiopave	Θ_{\perp}						
000		'll'	63	5.55	96	16	190x390x40 (square edge)	Charcoal, Clinker Red,	Ů	137	13.5	216	7.3	
500x500							1500 3000	Sahara, Sandune	II					
100 m	Bluemetal, Sandstock and Pearl Grey	T	45	4	52	52	22.2	Grasspav	'e™					
Bullnose 500x350		†	63	2 (per lineal metre)	66	16	390x390x90	Natural Grey, Charcoal	† 🚗	58.6	6.57	90	17.04	
350 500														

Esplanade[™]

Charcoal, Ginger, Sand, Platinum

74

6.25

108

13.5

Retaining Walls

Туре	Colour selection	Max Wall Height	No per tonne	Units per sq metre	Units per pallet	Weight per unit (kg)
Gardenwa	all®					
Standard Unit	Paperbark, Portstone, Charcoal, Hawkesbury Yellow	1000mm (8 courses)	71	26.3	120	14.2
Straight Face Unit	Paperbark, Portstone, Charcoal, Hawkesbury Yellow	1000mm (8 courses)	67	26.3	120	14.95
Wedgeblok™						
Standard Unit	Charcoal, Sand	500mm (4 courses)	200	7.14 (per lineal metre)	336	5

Туре	Colour selection	Max Wall Height	No per tonne	Units per sq metre	Units per pallet	Weight per unit (kg)
Modernst	one®					
Standard Unit	Charcoal, Hawkesbury Yellow, Portstone		81	28	100	12.4
Standard Corner Unit	Charcoal, Hawkesbury Yellow, Portstone	972.6mm 6 units plus caps	51	-	32	19.6
Grande Unit	Charcoal, Hawkesbury Yellow, Portstone		47	14	40	21.2
Split Face Cap	Charcoal, Hawkesbury Yellow, Portstone		88	4.44 (per lineal metre)	120	11.3



11

How to choose pavers



General Tips

Tip '

Select pavers that match internal floor coverings to ensure the transition from indoor out is subtle and blends with your decorating style.

Tip 2

Combining large and small format pavers can add textural qualities for a more distinctive space.

Tip 3

Paving joint mortar saves time, effort and water and is ideal for applying a permanent, rigid joint more than 5mm wide and a minimum 25mm deep on all types of paving.

Tip 4

When paving a small space keep the design simple and use a neutral coloured, large format paver to create a sense of space.

Tip 5

National Masonry recommends that concrete pavers be sealed with a quality penetrating sealer following installation.

Step 1

Gather ideas on the look you want to achieve. Ask National Masonry or one of their agents for further assistance and advice.

Step 2

Find the paver that is recommended for your particular need.

Step 3

Measure your area to be paved to determine quantity of pavers required. This area is simply calculated by length (m) x width (m) = area (m²) for basic square or rectangular spaces (m= metres).



For odd shapes, break your area into sections.



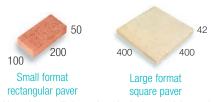


 $1/2 \text{ x base (m) x height (m)} = \text{area (m}^2\text{)}$ e.g. $1/2 \text{ x 4m x 3m} = 6\text{m}^2$

(Allow up to 10% extra pavers for wastage such as cuts and breakages.)

Step 4

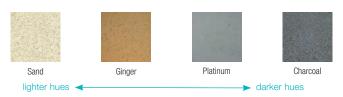
Select the paver size you prefer. Large format pavers are larger than or equal to 300mm (length) x 300mm (width) and small format pavers are less than 300mm x 300mm.



Your choice will depend on the look you wish to achieve as per Step 1.

Step 5

Select a colour that complements your area, home and surroundings.



Step 6

Choose to D.I.Y. or hire a professional contractor. Refer to page 13 for a basic guide to laying pavers.

This is general information and should be viewed as a guide only National Masonry urges you to ensure that you obtain appropriate professional advice tailored to your circumstances before commencing paving projects.

Basic guide to laying pavers

Find detailed information and download more guides at our website - www.nationalmasonry.com.au



Prepare the site

Excavate the area to be paved to allow for the base layer (generally 100 -150mm thick of stabilised crushed rock), bedding Sand (generally 30mm thick coarse washed river Sand) and the paver thickness. Establish falls and level using a spirit level on the screed board. Spread the stabilised crushed rock to an even thickness and compact using a mechanical plate compactor.



Add the bedding Sand

Place screed rails on stabilised crushed rock and spread bedding Sand roughly between and over the rails — keep the rails. The easiest way to screed Sand is to use two guides (screed rails) and a screeding board (e.g. a flat piece of timber). Establish bedding tracks with the screeding board.



Level the surface

Bed the screed rails into the bedding Sand. Drag the screeding board in a sawing motion from side to side across the rails to create a firm, flat laying surface. Remove the rails, fill in the voids with bedding Sand and trowel smooth.



Set the lines

Sand filled joints:
Pavers 50mm thick or greater
surface to be plate compacted. Always
remember to use a rubber mat or carpet
beneath the plate compactor to prevent
damage to the pavers. b) Pavers 40mm thick
or less – surface to be hand compacted

with a rubber mallet.

Set string lines at right angles to establish paving lines. These will help keep the joints straight for that truly professional look



Begin the laying

Start laying along the longest straight edge of the designated area and lay whole pavers first. Leave 3-5mm between pavers to allow for jointing Sand (unless the pavers have nibs).



Cut pavers

Cut and position part-pavers if the job requires them. Edge restraints prevent the pavers from moving.



Fill the joints

Sweep jointing Sand over the finished dry paving, ensuring that all joints are full.

* For Heavy Applications of paving such as crossings or driveways please refer to cmaa.com.au/paving for futher information.

Sealing

National Masonry recommends that all pavers should be sealed with a quality penetrating sealer following installation. Please check with a qualified trades person for advice on this process. National Masonry does not accept liability for stained or damaged pavers.

This is general information and should be viewed as a guide only. National Masonry recommends you obtain professional building advice on your specific paving project.

Caring for your pavers - prevention is better than cure

- Sweep regularly with a stiff bristled broom to keep pavers free from debris.
- For maximum protection we suggest pavers are sealed after installation with a penetrating sealer. Please check with a reputable sealing company for advice.
- · Seal pavers with a penetrating sealer before grouting to avoid grout smears.
- Re-seal pavers as required paying extra attention to heavy wear areas and salt-water locations.
- During construction, cover the paved areas to protect against damage.
- Protect your pavers against possible staining from mortar, oxides, cement and rust.
- Do not use acid to clean pavers.
- Do not use high pressure cleaning apparatus to clean pavers.
- In all cases, attempt to clean a stain before it hardens or dries.

If a stain occurs, follow some simple steps:

- Assess type of stain carefully before taking action (incorrect assessment of stain can cause the stain to be more difficult to remove).
- If stain cannot be accurately assessed, conduct a trial process on a small portion of stained area to determine most appropriate action.
- Do not use acid to remove stains under any circumstances. Refer to the guide beside for some stain removal solutions.

PROBLEM	SUGGESTED CLEANING METHOD
Efflorescence* (White powdery deposit)	Go to CMAA website. Click on Paving and refer to downloadable item PA 04-concrete-segmental-paving-maintenance-guide for all cleaning, maintenance and sealing solutions.
Leaves, bark, algae, food and wine stains	Use 10 part water to 1 part bleach, then hose^ down.
Chewing gum	Freeze with dry ice and remove with a spatula.
lvy suckers	Apply a heat gun to the suckers until they go hard. Allow them to cool and dry, then scrub them off with a stiff bristled broom.

- * Efflorescence occurs naturally in cement based products
- Subject to water restrictions in your area.

How to choose a wall



General Tips

Tip 1

Save time and effort by selecting a DIY retaining wall system with manufactured corner units and a smooth top - no need for capping - such as LinearwallTM.

Tip 2

To create an outdoor room environment, use low-level retaining walls to build structure around paving — and it doubles as extra seating.

Tip 3

When creating a new space with retaining walls and paving, use contrasting colours and textures to give your home a stylish edge.



Page number	7	8	9	9
Product name	NedgeBLOK"	Gardenwall®	∧odernstone™	Modernstone Grande™
Typical Applications	Wedg	Garde	Mode	Mode
Max. wall height (mm)*	500	1000	972	972
Straight walls	✓	✓	✓	✓
Curved walls	✓	✓	✓	✓
Corners	×	×	✓	✓
Straight Face	•	•	•	•
Curved Face				
Block face size	small	medium	medium	large

Step 1

Gather ideas on the look you want to achieve. Look through this brochure and our website - www.nationalmasonry.com.au.

Step 2

Use the table above to determine which retaining wall is most suitable for your particular application.

- 1. Determine the height you want to achieve.
- 2. Determine which design you want
 - do you want curves, corners or a straight wall?

Step 3

Select a colour that complements your area, home and surroundings such as other homes in your street.

Step 4

Choose to D.I Y or hire a contractor. Contact National Masonry or your local agent for Professionals in your local area.

‡ Please consult with regulating council for local design requirements prior to the construction of any retaining wall. Councils in general require that retaining walls be designed and certified by a suitably qualified engineer where the wall is over 1000mm in height and/or where there is a surcharge loading, such as a driveway, house or other structure near the wall.

This is general information and should be viewed as a guide only National Masonry recommends you obtain professional building and engineering advice on your specific retaining wall project.

* Maximum wall heights in good soils (gravels, sandy gravels, crushed sandstone).

Basic guide to wall building

Find detailed information and download more guides at our website - www.nationalmasonry.com.au



Locate your wall

Mark out the ground where your wall will be located (either by marking with stakes and a string line or by marking a line on the ground with spray paint). Excavate trench then compact roadbase into trench to form a levelling pad.



Prepare the site

Place blocks side by side on the levelling pad using a string line along the back of the units for alignment. Level each unit side to side and front to back using your spirit level. Spend time making sure the first course of units is level, otherwise all ensuing courses and ultimately the entire wall will not be level.



Backfill and compact

Install an agricultural drain 150mm diameter behind your first course and surround with gravel (12-20mm sized gravel, e.g. Bluemetal). Shovel and compact your backfill (existing site soil) behind the drainage material. (Backfill consisting of heavy clays or organic soils is not recommended due to water holding properties).



Additional courses

Sweep the top of the previous course clean. Place the next course of units in a running bond pattern (i.e. with the vertical joints from the first course units halfway across the second course units). Pull each unit forward until it locks with the nib on the unit below. Place the drainage material behind the second course of units. Stack units, placing drainage material and compact backfill for each block height layer until your wall is complete.



Fixing capping units

Place capping units, if required, on the top course. It is recommended that caps be secured using a construction adhesive such as liquid nails[®]. Some capping may require the removal of nibs from the top course of blocks.



National Masonry product	Maximum wall height
Wedgeblok™	375mm
Modernstone™	990mm
Gardenwall®	1000mm

This is general information and should be viewed as a guide only. National Masonry recommends you obtain professional building and engineering advice on your specific retaining wall project.

Maximum wall heights in good soils (gravels, sandy gravels, crushed sandstone).

Note: Please consult with regulating council for local design requirements prior to the construction of any retaining wall. Councils in general require that retaining walls be designed and certified by a suitably qualified engineer where the wall is over 1000mm in height and/or where there is a surcharge loading, such as a driveway, house or other structure near the wall.



Victoria

Riding Boundary Road, Deer Park

Melbourne Vic 3023

Phone: (03) 9361 6400 Fax: (03) 9363 6008

South Queensland

62 Industrial Avenue, Wacol

Brisbane Qld 4076

Phone: (07) 3271 9292 Fax: (07) 3271 1815

North Queensland

6 David Muir Street. Slade Point

Mackay Qld 4740

Phone: (07) 4955 1155 Fax: (07) 4955 4130

Gold Coast

663 Pine Ridge Road, Biggera Waters

Gold Coast Qld 4216

Phone: (07) 5552 3300 Fax: (07) 5552 3399

New South Wales

65 Burleigh Street, Toronto

Lake Macquarie NSW 2283

Phone: (02) 4088 1888 Fax: (02) 4088 1899

To find your closest National Masonry stockist, to receive brochures or to learn more about our products, call 03 9361 6400 for prompt attention.

Enquiries also welcome at melbourne.sales@nationalmasonry.com.au

Visit our website at www.nationalmasonry.com.au

Colour variations occur from batch to batch. Colours shown are indicative only and should not be used for final selection. Products ordered should be chosen from actual samples current at the time of order and are subject to availability. Photographs in this brochure are only representative of National Masonry products and the appearance and effect that may be achieved by their use. Samples, brochures and displays should be viewed as a guide only. Customers should ensure all delivered products are acceptable, and any concerns about products are made prior to laying. All prices are subject to availability and can be withdrawn or varied without notice.

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