

# National Masonry Blocks

*I'm a customer for life!*





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**About National Masonry®**

National Masonry® has quickly established itself as the industry leader with exceptional product quality and outstanding customer service with a clear vision of customers for life. We are obsessed with ensuring every customer has a memorable experience with us and to leave you with no doubt that you have made the right choice.

National Masonry®, the new benchmark in masonry.

**Pallet Return**

All pallets remain the property of National Masonry®

**Call to Arrange Pickup**

Call your local branch during office hours.

1800 066 089

**Online Booking Pickup**

Use our Pallet Collection Form on our website.

www.nationalmasonry.com.au

Product Disclaimer: Concrete Blocks, Bricks, Pavers and Retaining Wall products supplied by National Masonry® are manufactured using raw materials that inherently vary in nature. Whilst all effort is made to produce uniformity in our range of products, variation in colour, texture, and finish can be present. The dimensional characteristics of all products are nominal and variations in length, height, and width can occur from unit to unit which needs to be taken into consideration when installing these products.

**Architectural Designer Range Overview**

Create groundbreaking spaces of distinction with National Masonry's Architectural Designer Range. Designer Blocks are available in Smooth, Shot-Blast, Honed or Polished finishes. Designer Blocks are also available in Split Face texture. ULTRA BRICKS are available in a clean, crisp Smooth finish. In all, hundreds of combinations of size, texture and colour are at your imagination's command.

**Value Added Finishes**

Value added (Shot-blast, Honed, Polished and Split Face) Designer Blocks are supplied as single face products unless extra faces are value added at your request (except Breeze Blocks which are Honed on both faces). The reverse side of Split Face blocks is not suitable for face work and cannot be value added. When only one face is value added, the back side of the block may not be suitable as a face finish due to the value adding process. If both faces are value added, both faces will be suitable for face work but care will be required when laying as there may be 2-5mm difference in the width of the individual blocks due to the various value adding processes.

**Important Designer Range Information**

**Lead Time** – As Designer Block and ULTRA BRICK is generally made to order, lead times apply to all orders for these products. Longer lead times apply to Honed, Polished, and Shot Blast finishes. Please phone us to confirm our current lead times.

**Colour and Texture Variation** – Some variation in colour of blocks, aggregates and texture may occur due to natural variations in raw materials. Colour variation can also occur from batch to batch making it essential to order all product requirements at the same time. National Masonry® recommends fractional blocks are cut on site to maintain colour consistency. **Blocks can be cut to order.**

**Blending** – To obtain a consistent finish and mitigate colour variation, National Masonry® strongly recommends "blending" which is drawing product from multiple pallets on-site.

**Laying** – Care must be taken by the bricklayer to keep Designer Blocks and ULTRA BRICKS free of mortar smears and drips while laying, as heavy mortar stains can be difficult to remove without permanently damaging the surface.

**Storage** – Designer Blocks and ULTRA BRICKS must be kept dry on site before use and when laid. Freshly laid walls must be covered overnight and when rain interrupts work in order to prevent mortar stains and excessive moisture entering exposed cavities. Failing to do this will increase the likelihood of efflorescence.

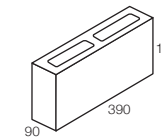
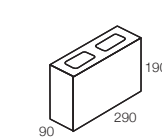
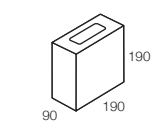
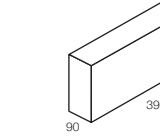
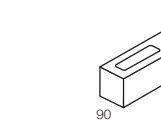
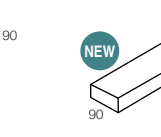
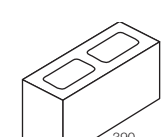
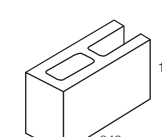
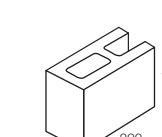
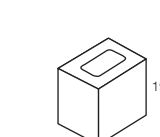
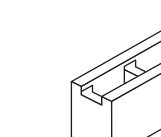
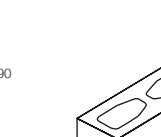
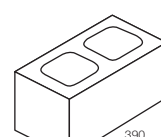
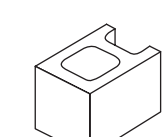
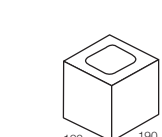
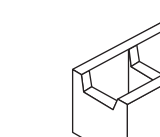
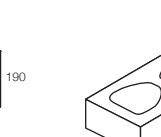
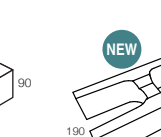
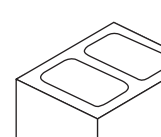
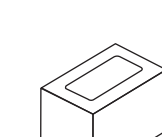
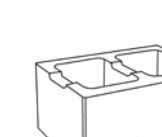
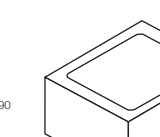
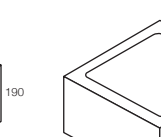
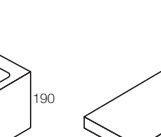
**Mortar** – Coloured Designer Range blocks (but not ULTRA BRICKS) contain an efflorescence inhibitor. To complete the system, an additive must be used in mortar mix. National Masonry® supply and recommend TECH-DRYAD Mortar Additive. The consumption of additive varies significantly, 20 litres of mortar additive may lay approximately 1000-1500 Tech Dry Blocks.

**Sealing** – All Designer Blocks should be cleaned and sealed with a quality sealer after installation. Failure to do so dramatically increases the likelihood and severity of efflorescence and general staining.

See our Architectural Designer Block brochure or visit our website at [www.nationalmasonry.com.au](http://www.nationalmasonry.com.au) for more information, laying, cleaning and maintenance guides and extensive photo galleries

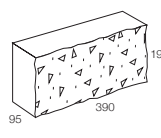
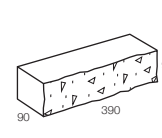
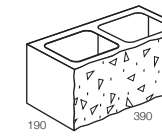
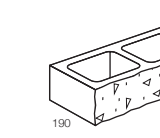
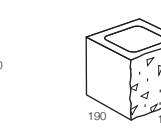
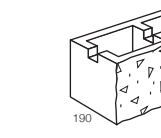
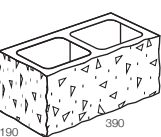
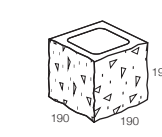
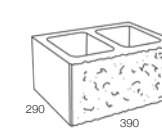
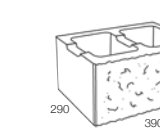
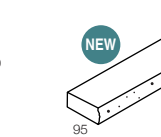
Designer Blocks are Made to Order in Charcoal, Coco, Platinum, Pearl Grey, Glacier and Macadamia colours.

**Smooth, Shot-Blast, Honed and Polished Face**

 <b>10.01</b> Standard 10.3 kg 195 per pallet	 <b>10.02</b> Three Quarter 8.1 kg 240 per pallet	 <b>10.03</b> Half 5.7 kg 360 per pallet	 <b>10.31</b> Solid 14.8 kg 156 per pall	 <b>10.71</b> Standard Half Height 4.8 kg 390 per pallet	 <b>10.117SW</b> LedgeRok Sawn 3.3 kg 432 per pallet
 <b>15.01</b> Standard 12.7 kg 144 per pallet	 <b>15.22</b> Corner / Seven Eighths 11.6 kg	 <b>15.02</b> Three Quarters 8.5 kg 160 per pallet	 <b>15.03</b> Half 7.7 kg 240 per pallet	 <b>15.42</b> Channel 12.6 kg 144 per pallet	 <b>15.71</b> Half Height 6.0 kg 288 per pallet
 <b>20.01</b> Standard 16.2 kg 108 per pallet	 <b>20.02</b> Three Quarters 14.3 kg 144 per pallet	 <b>20.03</b> Half 8.7 kg 180 per pallet	 <b>20.42</b> Channel 16 kg 108 per pallet	 <b>20.71</b> Standard Half Height 8 kg 216 per pallet	 <b>20.759</b> 590mm Half Height H Block 10.4kg
 <b>30.01*</b> Standard 22.3 kg 72 per pallet	 <b>30.03</b> Half 15.3 kg 144 per pallet	 <b>30.42</b> Channel 25 kg 72 per pallet	 <b>30.925#</b> Single Core 20.6 kg 72 per pallet	 <b>40.925*</b> Pier 23.9 kg 54 per pallet	 <b>50.31</b> Capping Tile 6.6 kg 270 per pallet

\* Note: Smooth Face only.  
# Note: Shot-blast, Honed & Polished only.  
Note: Listed Designer Block pallet quantities and weights are for Smooth Face, other finishes may vary.

**Split Face**

 <b>10.101</b> Standard 14.8 kg 108 per pallet	 <b>10.109</b> Standard Half Height 8.0 kg 216 per pallet	 <b>20.121</b> Standard 17.5 kg 108 per pallet	 <b>20.127</b> Standard Half Height 8.75 kg 180 per pallet	 <b>20.123</b> Half 11.1 kg 180 per pallet	 <b>20.142</b> Channel 17.0 kg 108 per pal
 <b>20.139</b> Corner Return 18.9 kg 108 per pallet	 <b>20.141</b> Corner Return Half 12.3 kg 216 per pallet	 <b>30.121</b> Standard 22 kg 72 per pallet	 <b>30.142</b> Channel 25.75 kg 72 per pallet	 <b>10.117SF</b> LedgeRok Split Face 3.3 kg 432 per pallet	





Smooth Face

A finely textured finish created through the standard moulding process.



Shot-blast Face

This process subtly exposes the aggregates, producing a weathered, sawn stone-like finish.



Honed Face

The honed process grinds 2-3mm from the block surface, producing a matt exposed-aggregate finish.



Polished Face

This involves producing a denser block which is honed and then buffed. This enriches the colour of the aggregates.



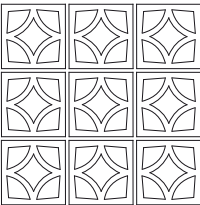
Split Face

The splitting process produces a bold textured, exposed aggregate finish.

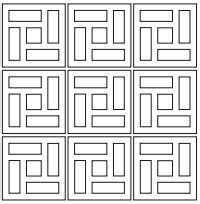
Cubic Breeze Blocks

NEW

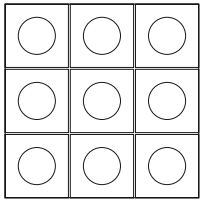
Cubic Breeze Blocks are 290x290x90mm and available in either Smooth Grey or Smooth White



Star



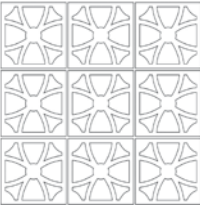
Hindu



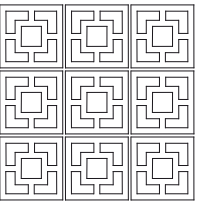
Circle Void



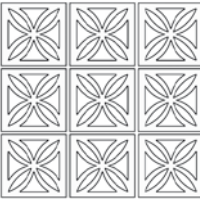
White



Astro



Double Square



Lotus



Grey



Astro White Breeze Blocks

Designer Block Colour & Texture Chart

	Smooth Face	Shot-blast Face	Honed Face	Polished Face	Split Face
Macadamia					
Glacier					
Pearl Grey					
Platinum					
Charcoal					
Coco					

Sea Breeze Blocks: A Breath of Fresh Air



All Sea Breeze Blocks are 390x190x140mm and Honed on BOTH sides for a premium finish. Colours in this chart are as accurate as the printing process allows but are indicative only and not intended as a final selection tool, please ask for current samples before ordering.

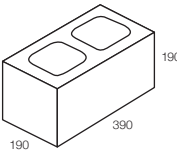


Sea Breeze Glacier

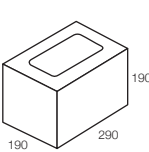
All available in Tinted Natural Grey.

Heavy Duty Masonry™ Available in 40MPa strength rating\*

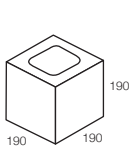
Heavy Duty blocks are tinted darker for Engineer identification and have a rougher texture than Lightweight Blocks - best used in rendered / non-face walls.



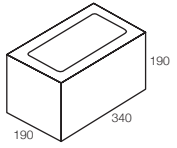
20.01  
Standard  
17.8 kg  
108 per pallet



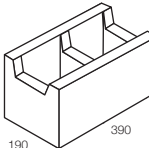
20.02  
Three Quarters  
12.6 kg  
144 per pallet



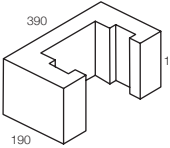
20.03  
Half  
9.9 kg  
180 per pallet



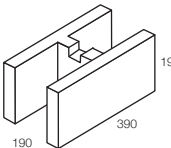
20.22  
Seven Eighths  
16.9 kg  
108 per pallet



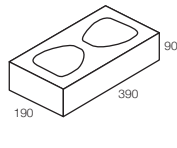
20.42  
Channel  
17.1 kg  
108 per pallet



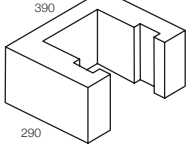
20.45  
Cleanout  
15.3 kg  
108 per pallet



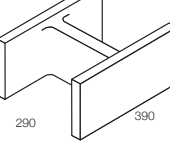
20.48  
H Block  
15.9 kg  
108 per pallet



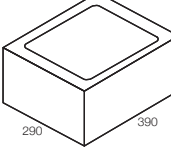
20.71  
Half Height  
8.3 kg  
216 per pallet



30.45  
Cleanout  
21.6 kg  
60 per pallet



30.48  
H Block  
19.1 kg  
72 per pallet



30.925  
Single Core  
22.6 kg  
72 per pallet



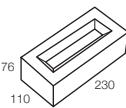
Do you need high strength, high loadbearing walls? National Masonry's Heavy Duty Masonry™ range is your new solution. Now you can have the flexibility of masonry construction in applications where high compressive strength of up to 40MPa is required. Made specifically for your project, please check current lead times for manufacturing when you order.

\* Minimum order quantities and lead times apply

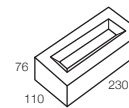
Call for more information

All available in Natural Grey.

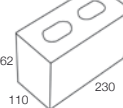
Speed-E-Bricks & Commons



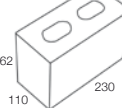
12.715LW  
Common Brick Super  
Light Non Load Bearing  
2.7 kg  
600 per pallet



12.715ST  
Common Brick Standard  
Load Bearing  
3.4 kg  
500 per pallet



12.796LW  
Speed-E Brick Super  
Light Non Load Bearing  
4.75 kg  
300 per pallet



12.796ST  
Speed-E Brick Standard  
Load Bearing  
6 kg  
250 per pallet

Accessories



Full Bag Mortar Sand  
1200 kg



Half Bag Mortar Sand  
620 kg



Concrete Blend  
1200 kg



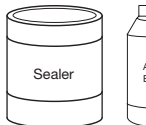
Cement 20 kg  
Grey GP & Off White



Mortar Additive  
TECHDRYAD  
5L & 20L



Mortar Plasticiser  
Brickies Mate 1L

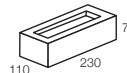


Environex Cleaners  
and Sealers  
Full range to clean,  
protect and enhance

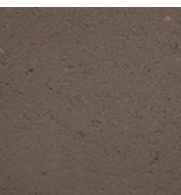


Coloured Mortar 20 kg  
Grey, White or Charcoal  
(also a range of oxides  
available)

ULTRA BRICK



12.715ST\*  
ULTRA BRICK Smooth Face  
3.8 kg  
500 per pallet



Coco



Charcoal



Platinum



Pearl Grey



Frost

\* ULTRA BRICK  
colour range is  
Coco, Charcoal,  
Platinum,  
Pearl Grey and Frost.



Concrete Grey Blocks

Concrete Grey Blocks are manufactured utilising recycled ash to provide a lightweight, high strength product. Concrete Grey Blocks are commonly used for construction on houses, schools, and various commercial projects. Choosing the right Concrete Grey Block is important. Before selecting, you should ensure this product meets your project's requirements. Certain Concrete Grey Blocks are lightweight, heavy duty and/or fire rated. Please check the Additional Information. Please consult National Masonry® if you are unsure on the best Concrete Grey Block for your construction needs.

Popular Products



**20.01**  
Standard



**20.03**  
Half



**20.42**  
Channel



**20.45**  
Cleanout

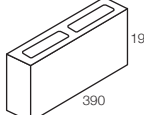


**20.48**  
H Block

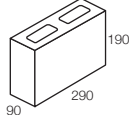


**20.71**  
Standard Half Height

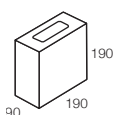
100mm Series (f'uc = 15MPa)



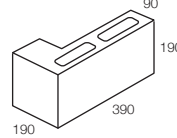
**10.01**  
Standard  
8.5 kg  
195 per pallet



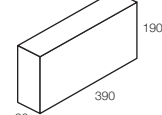
**10.02**  
Three Quarters  
6.7 kg  
240 per pallet



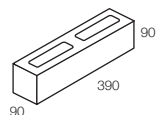
**10.03**  
Half  
4.3 kg  
360 per pallet



**10.25**  
Corner Return  
11.4 kg  
120 per pallet

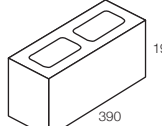


**10.31**  
Solid  
12.4 kg  
156 per pallet

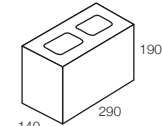


**10.71**  
Standard Half Height  
4.0 kg  
390 per pallet

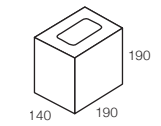
150mm Series 2 hour insulation FRL (f'uc = 15MPa)



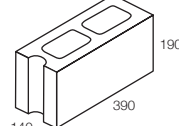
**15.01**  
Standard  
10.88 kg  
144 per pallet



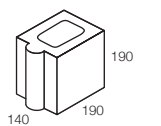
**15.02**  
Three Quarter  
8.9 kg  
160 per pallet



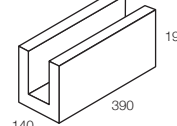
**15.03**  
Half  
5.6 kg  
240 per pallet



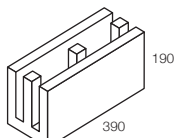
**15.09**  
Control Joint  
11.1 kg  
120 per pallet



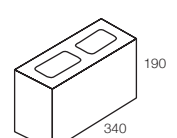
**15.10**  
Control Joint Half  
6.8 kg  
240 per pallet



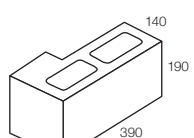
**15.12**  
Lintel  
16.2 kg  
120 per pallet



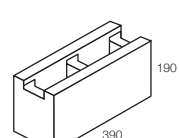
**15.20**  
Knockout Bond Beam  
10.6 kg  
120 per pallet



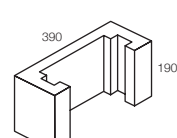
**15.22**  
Seven Eighths  
9.7 kg  
125 per pallet



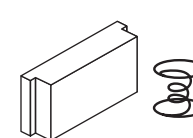
**15.25**  
Corner Return  
13.92 kg  
105 per pallet



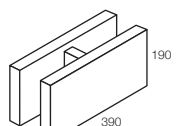
**15.42**  
Channel  
10.5 kg  
144 per pallet



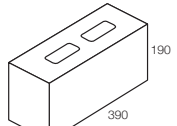
**15.45**  
Cleanout  
10.2 kg  
120 per pallet



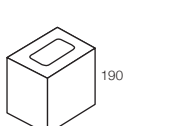
**50.45**  
Biscuit & Spring  
4.1 kg  
120 per pallet



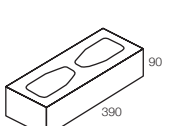
**15.48**  
H Block  
11.01 kg  
144 per pallet



**15.709**  
Thick Wall  
17.86 kg  
120 per pallet

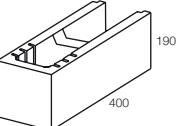


**15.703**  
Thick Wall Half  
10.12 kg

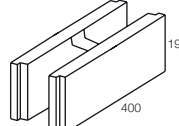


**15.71**  
Standard Half Height  
5.2 kg  
288 per pallet

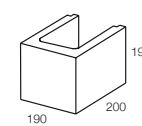
Speed Blox (Perp Free Block)



**20.21SB**  
Full Length Corner  
14.34 kg  
90 per pallet

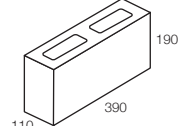


**20.48SB**  
H Block  
12.4 kg  
90 per pallet

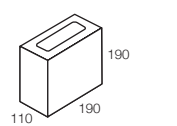


**20.03SB**  
Half  
6.94 kg  
165 per pallet

120mm Series 2 hour insulation FRL (f'uc = 15MPa)

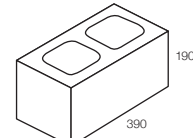


**12.709**  
Thickwall  
10.9 kg  
150 per pallet

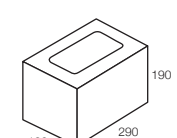


**12.703**  
Thickwall Half  
5.65 kg

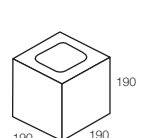
200mm Series 2 hour insulation FRL (f'uc = 15MPa unless noted)



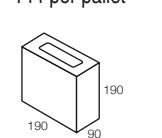
**20.01**  
Standard  
13.29 kg  
108 per pallet



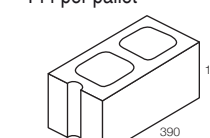
**20.02**  
Three Quarters  
9.4 kg  
144 per pallet



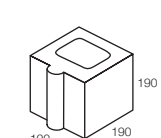
**20.03**  
Half  
7.32 kg  
180 per pallet



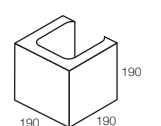
**20.04 (10.03)**  
Quarter  
4.3 kg  
360 per pallet



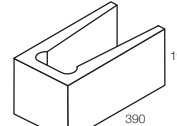
**20.09**  
Full Control Joint  
14.2 kg  
72 per pallet



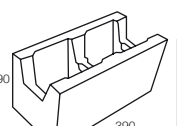
**20.10**  
Control Joint Half  
8.5 kg  
72 per pallet



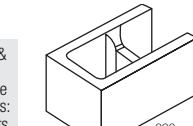
**20.13**  
Half Lintel  
7.3 kg  
220 per pall



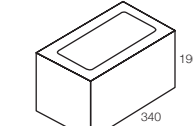
**20.18**  
Deep Lintel  
14.4 kg  
125 per pallet



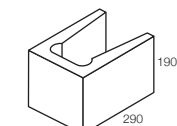
**20.20A**  
Deep Channel  
12.6 kg  
108 per pallet



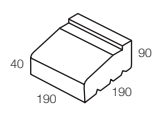
**20.21A**  
Deep Channel Corner  
12.4 kg  
108 per pallet



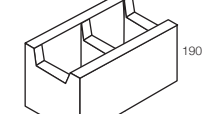
**20.22**  
Seven Eighths  
13.7 kg  
108 per pallet




**20.25**  
Three Quarter Lintel  
10.2 kg  
165 per pallet



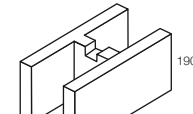
**20.40**  
Half Height Sill  
4.48 kg  
360 per pallet



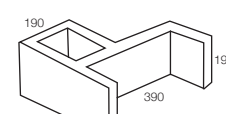
**20.42**  
Channel  
13.09 kg  
108 per pallet



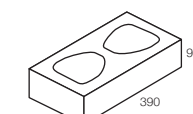
**20.45**  
Cleanout  
11.62 kg  
108 per pallet



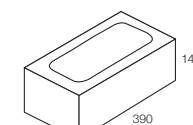
**20.48**  
H Block  
11.73 kg  
108 per pall



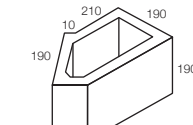
**20.60**  
Bonded PR  
17.9 kg  
60 per pallet



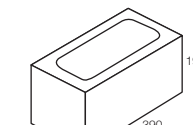
**20.71**  
Standard Half Height  
7.3 kg  
216 per pa



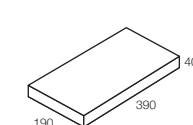
**20.140**  
Standard  
11.2 kg  
108 per pallet



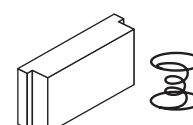
**20.748**  
Squint  
10.2 kg  
90 per pallet



**20.925**  
Single Core  
15.1 kg  
108 per pallet

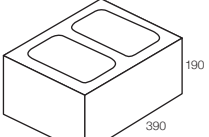


**50.31**  
Capping Tile  
5.7 kg  
270 per pallet

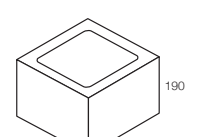


**50.45**  
Biscuit & Spring  
4.1 kg  
120 per pallet

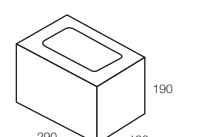
300mm Series 2 hour insulation FRL (f'uc = 15MPa unless noted)



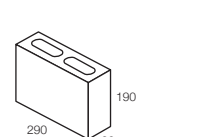
**30.01**  
Standard  
18.9 kg  
72 per pallet



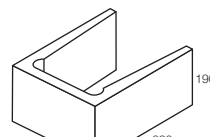
**30.02**  
Three Quarter  
14.8 kg  
80 per pallet



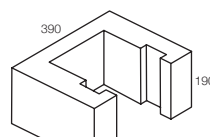
**30.03 (20.02)**  
Half  
9.4 kg  
144 per pallet



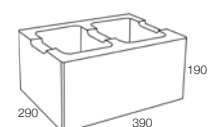
**30.04 (10.02)**  
Quarter  
6.7 kg  
240 per pallet



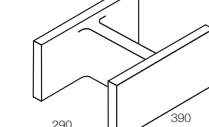
**30.18**  
Deep Lintel  
17.1 kg  
85 per pallet



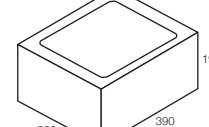
**30.45**  
Cleanout  
16.65 kg  
60 per pallet



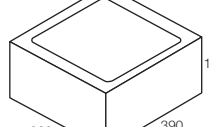
**30.42**  
Channel  
18.8 kg  
60 per pallet



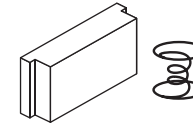
**30.48**  
H Block  
14.7 kg  
72 per pallet



**30.925**  
Single Core  
17.8 kg  
72 per pallet



**40.925**  
400 Pier Block  
22.4 kg  
54 per pallet



**50.45**  
Biscuit & Spring  
4.1 kg  
120 per pallet

Block & Brick Estimator	Full Height	Half Height	Standard Brick	Quick Brick
Masonry unit face size (L x H mm)	390 x 190	390 x 90	230 x 76	230 x 162
No. Units per m <sup>2</sup>	12.5	25	50	25

#### Material Quantities for 1m<sup>3</sup> of Mortar

- For every 800 full height blocks (390 long x 190 high) or 64m<sup>2</sup> of wall, approximately 1m<sup>3</sup> of mortar mix is required, allowing for wastage.
- There are 12.5 full blocks per square metre of wall surface area.

	Grey Block		Designer Range	
M3	Mix in 1 : 1 : 6 proportions		Mix in 1 : 5 proportions	
	Cement	14 bags (20kg each)	Cement	16 bags (20kg each)
	Lime	5 bags (20kg each)	Designer Range Additive	8 litres
	Sand	1.2m <sup>3</sup>	Sand	1.2m <sup>3</sup>
M4	Mix in 1 : 0.5 : 4.5 proportions		Mix in 1 : 4 proportions	
	Cement	18 bags (20kg each)	Cement	20 bags (20kg each)
	Lime	3 bags (20kg each)	Designer Range Additive	27 litres
	Sand	1.2m <sup>3</sup>	Sand	1.2m <sup>3</sup>
Note: Use clean, sharp sand and allow 20% for bulking.				

#### Grout for Core Filling

The correct grout specification (mix design) is critical to achieving the structural design of a reinforced wall. The grout used to fill the cores of blockwork walls should be specified as follow:

- Grout to comply with AS3700 Clause 10.7.
- Characteristic Compressive Strength 20MPa.
- Cement content not less than 300kg/m<sup>3</sup>.
- Round aggregate (if any) not more than 10mm.
- Clean sand (1.2m<sup>3</sup>)
- A pouring consistency which ensures that the cores are completely filled and the reinforcement completely surrounded without segregation of the constituents.

#### Control Joints

Because of temperature variations and the shrinkage in a concrete masonry wall after construction, it is necessary to provide control joints in blockwork at a max spacing of 6m and at points of potential cracking, e.g. beside openings and at large steps in wall or footing.

- Joint width is 10mm for panels up to 6000mm long.
- Joint sealants should be applied towards the end of construction to minimise the effect of panel movement.

Core Fill Quantities	
Block Type	1m <sup>3</sup> Grout
15.01	230
15.48	210
20.01	150
20.48	125
30.01	90
30.48	69
40.925	50

## Pallet Return



All pallets remain the property of National Masonry®

#### Online Booking Pickup

Use our Pallet Collection Form on our website.  
[www.nationalmasonry.com.au](http://www.nationalmasonry.com.au)

#### Call to Arrange Pickup

Call your local branch during office hours.  
**1800 066 089**

## Contact

To find your closest National Masonry® stockist, to receive brochures or to learn more about our products, call us or visit our website at [www.nationalmasonry.com.au](http://www.nationalmasonry.com.au)



#### South Queensland

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